

- NOTES: 1. ALL ROLLED STEEL PARTS SHALL BE MANUFACTURED FROM ASTM A-36 STEEL.
  - 2. ALL WELDS SHALL BE MADE WITH A233 6010 ELECTRODES.
  - 3. ALL MATING ANGLE MEMBERS SHALL RECEIVE FILLET WELDS ALONG ALL CORNERS FORMED BY THE MEMBERS.
  - 4. CORNER PADS, PAD EYES ANO GUSSETT PLATES SHALL RECEIVE 3/8" FILLET WELD ALONG ALL CORNERS FORMED BY ANY TWO 3/8" THICK PLATES. THEY SHALL RECEIVE 3/16" WELDS ALONG ALL CORNERS FORMED BY 3/16" ANGLE FRAME MEMBERS, CORNER PADS SHALL RECEIVE 1/4" WELD ALONG THE CORNERS FORMED BY THE 3/8" PLATES AND THE FLAT SURFACES OF THE 2" ANGLES.



